

Date: Tuesday, 01/04/2008 8:04:14 AM
 User: Jean-Luc Menard

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	CONSOLE SIDE RH (407 HI-SLOPE)			
Job Number	38265	Part Number	D26042			
Estimate Number	11003	Drawing Number	D2604 REV B			
P.O. Number	:	Project Number	N/A			
This Issue	01/04/2008	S.O. No.				
Prsht Rev.	NC	Drawing Revision	B			
First Issue	01/04/2008	Type	SMALL /MED FAB			
Previous Run	34779	Material	:			
Written By	<i>Jean-Luc Menard</i>					
Checked & Approved By						
Comment	Est. D 02.06.05 Added alodine finish TSR 1290 NG Est Rev:D 07-09-24 Now On Waterjet JLM Verified By:EC Est Rev:E 07-12-18 RevB as per dwg ECN1059 DD verified by: EC					
Additional Product						
Job Number:						
Seq. #:	Machine Or Operation:	Description :				
1.0	M2024T3S040	2024-T3 .040 sheet				
		14.146				
Comment: Qty.: 1.4146 sf(s)/Unit Total : 11.3165 sf(s) 2024-T3 .040 sheet Material: 2024-T3 (QQ-A-250/4) 0.040" thick (M2024T3S.040) Batch <u>107461</u> HB 8-4-2						
2.0	WATER JET	FLOW WATER JET				
						
Comment: FLOW WATER JET 1-Cut as per Dwg D2604 Dwg Rev: <u>B</u> HB 8-4-2 Prog Rev: <u>B</u> (10)						
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE				
		HB 8-4-2				
Comment: INSPECT PARTS AS THEY COME OFF MACHINE						
4.0	QC8	SECOND CHECK				
		HB 08/04/08 (10)				
Comment: SECOND CHECK						

DART AEROSPACE LTD	Work Order:	<u>38265</u>
Description: Console Side	Part Number:	D2604-2
Inspection Dwg: D2604 Rev: A1		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	KB	Audited by:	✓	Prototype Approval:	N/A
Date:	8-4-02	Date:	08/04/02	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	05.04.25	New Issue	KJ/JLM	2021